

MM - Rod diameter

Bore Ø	MM Ø		Α	B ^{f8} Ø	СН	D _{max}	EE (BSP)	KK (Metric)	NA Ø	K	VE	WF	вх	CX ^{H9}	EX ^{h12}	LT	MS _{max}	хо	Υ	PJ
50	32 36		36	63	28 32	105	1/2"	M27x2	31 35	18	29	47	27	32	32	61	35	305	98	120
63	40 45		45	75	34 36	122	3/4"	M33x2	38 43	21	32	53	35	40	40	74	50	348	112	133
80	50 56		56	90	43 46	145	3/4"	M42x2	48 54	24	36	60	40	50	50	90	61,5	395	120	155
100	63 70		63	110	53 60	175	1"	M48x2	60 67	27	41	68	50	63	63	102	72,5	442	134	171
125	80 90		85	132	65 75	210	1"	M64x3	77 87	31	45	76	60	80	80	124	90	520	153	205
140 ⁵⁾	90		90	145	75 85	255	1" 1/4	M72x3	87 96	31	45	76	65	90	90	150	113	580	181	208
160	100 110		95	160	85 95	270	1" 1/4	M80x3	96 106	35	50	85	70	100	100	150	125	617	185	235
180 ⁵⁾	110 125	-	105	185	95	315	1" 1/4	M90x3	106 121	40	55	95	80	110	110	185	147,5	690	205	250
200	125 140	-	112	200	-	330	1" 1/4	M100x3	121 136	40	61	101	102	125	125	206	160	756	220	278
250	160 180	-	125	250	-	410	1" 1/2	M125x4	155 175	42	71	113	130	160	160	251	200	903	260	325
320	200 220	-	160	320	-	510	2"	M160x4	195 214	48	88	136	162	200	200	316	250	1080	310	350
400	250 280	2	200	400	-	628	2"	M200x4	242 270	53	110	163	192	250	250	300	320	1075	310	355

⁵⁾ Bore non-compliant with ISO 6022 standard.

Unless otherwise specified, all dimensions are given in millimetres.

Features

Series

Bore

Rod

(diameter)

Stroke

Rod type

Special machining

Mounting type

Description

To ISO 6022 standards for taking transducer

Specify bore in mm (indicate 3 figures)

To ISO 6022 standards

32 mm (bore 50) 36 mm (bore 50)

40 mm (bore 63)

45 mm (bore 63)

50 mm (bore 80) 56 mm (bore 80)

63 mm (bore 100)

70 mm (bore 100)

80 mm (bore 125)

140 mm (bore 200)

160 mm (bore 250)

180 mm (bore 250)

200 mm (bore 320)

220 mm (bore 320) 250 mm (bore 400)

280 mm (bore 400)

Without cushioning

Front cushioning

Rear cushioning⁶⁾

Cushioning on both ends6)

Double rod with cushioning

Female rod threading

Rear clevis (ISO MP3)

Front flange (ISO MF3)

Rear flange (ISO Mf4)

Customised machining

Double rod without cushioning

Basic version (not in line to ISO 6022)

Intermediate fixed trunnion (ISO MT4)

Side foot (not in line to ISO 6022)

Rear spherical bearing (ISO MP5)

90 mm (bores 125 and 140⁵⁾)

100 mm (bores 140⁵⁾ and 160)

110 mm (bores 160 and 180⁵⁾)

125 mm (bores 180⁵⁾ and 200)

Specify the stroke in mm (indicate 4 figures)

How to order a HYDROMAT H2 series cylinder compliant with ISO 6022

The HYDROMAT H2 series cylinders compliant with ISO 6022 standards are provided with an identification code which describes the construction specifications in a non-ambiguous way. To make up the code for the order, follow the code diagram set out below and insert the letters identifying the various features of the desired cylinder in the sequence given below.

Code

H2

T2

L 0

М

N

Р

Q

R

S

т

U

ν

Α

Z

В

Χ

С

Υ

D

W

С

Е

G

Р

s

Т

w

z

00

03

06

07

08

13

Omit identification code

if standard



XX 000 X 0000 X x 00 /

When issuing the order for the cylinder	, provide the following information:
 code identifying the model 	

- quantity
- special features (if requested) with any enclosed sketches and/or construction drawings
- operating conditions for special uses
- delivery date with type of priority

	Code	Description	Features				
— 16	D0	Specify the position of the drainage connection	Drainage connection				
— 15	K00	Specify the position of the front and rear inductive sensors	Position of inductive sensors				
— 14	S00	Specify the position of the front and rear air bleeds	Position of air bleeds				
13	R00	Specify the position of the front and rear braking adjustment devices	Position of braking adjustment devices				
— 12	P00	Specify the position of front and rear connections	Position of connections				
11	1	Specify the number of spacers (multiples of 50 mm)	Spacers				
— 10	T U* V** Z	Seals for water and glycol mixtures Low friction seals Seals for high temperatures and/or aggressive fluids Seals for heavy applications	Seals				
— 9	D ^{\$} E ^{\$} F	Front inductive sensor Rear inductive sensor Front and rear inductive sensor	Inductive sensors				
— 8	A B C*	Front air bleed Rear air bleed Front and rear air bleeds	Air bleeds				
* min. working pressure 20 bar							

- ** max. working temperature for T2 and H2 series cylinders fitted with inductive sensors: 70 °C
- Using inductive sensors, the cylinder must be provided with cushioning (front or rear)
- # Compulsory for T2 series cylinders

Example of cylinder code: H2063M0125E13

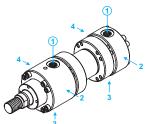
10 11 12 13 14

H2 series cylinder to ISO 6022 standards - bore 63 rod 45 - stroke 125 - front cushioning - front flange (ISO MF3). The input connection and front cushioning positions are standard so they are not specified in the ordering code (oil feeding inlets side 1 on head and cap, cushioning side 3 on head as specified in Table

Φ σ

dentification

13 on page 43).



Example of cylinder code: H2125T0800Pw06/FU P14 K22

H2 series cylinder to ISO 6022 standards - bore 125 - rod 90 - stroke 800 - cushioning on both ends - female rod threading - intermediate fixed trunnion (ISO MT4) - front and rear inductive sensor - low friction seals - position of input connections side 1 on head and side 4 on cap position of inductive sensor side 2 on head and cap cushioning in standard position side 3 on head and cap (see Table. 13 on page 43).

⁵⁾ Bore non-compliant with ISO 6022 standard

⁶⁾ Not available for bores 50 and 63 of the T2 series